

October 26th

DETECTION OF GAS LEAKAGE FROM LANDFILLS USING OPTICAL GAS IMAGING COUPLED WITH FENCE MONITORING SYSTEM OF ODOUR BY IOMS: A CASE STUDY

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PRESENTATION OUTLINE

- Site description
- Odour Management Plan (OMP)
 - ☐ Source monitoring
 - ☐ Fence Monitoring
 - ☐ Analysis of complaints
- Odour reduction program (ORP):
 - ☐ Characterizing the source(s)
 - ☐ Implementing reduction measures
 - ☐ Measuring the effectivness of ORP

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SITE DESCRIPTION 1/2



Non hazardous waste landfill; mostly sewage sludge and wastes deriving from mechanical-biological treatment of

urban wastes.

Overall Capacity 6.2 Mm³

Residual Volume (31/12/20):

0.35 Mm³

Overall surface: 213.000 m²

<u>Distance to the first receptors</u>

(scattered house): 1000 m



Area emission source (waste coverd by virgine excavated natural material) = 127.000 m²

SOER: 0.02 - 0.1 ou/m²s

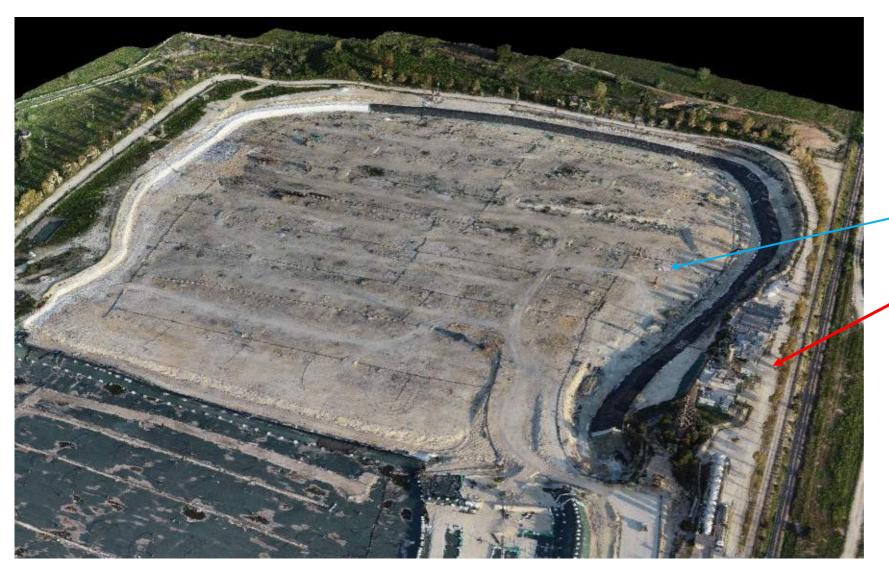
Tipping area (fresh wastes daily delivered) = 2000 m²

SOER: 0.7 - 9 ou/m²s (depending on wastes)



SITE DESCRIPTION 2/2

Landfill biogas (LFG) management system



LFG management **before** the Odour Reduction Program (ORP):

- **301** vertical wells;
- Two energy recovery engines: 1.065 MW and 0.995 MW;
- Three blower-flare facilities (2000, 1000 and 500 Nm³/h)

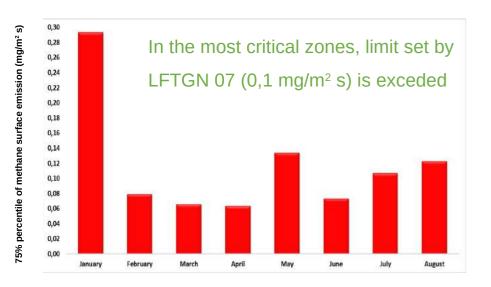


ODOUR MANAGEMENT PLAN 1/2

Source Monitoring

Campaigns of biogas from the landfill surface are carried out *monthly* according to the UK Environment Agency "*Guide to monitoring* surface gas emissions in landfills" over 160 points for each campaign (prescription)

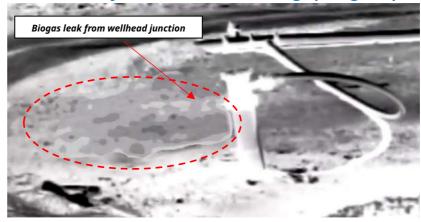
Before Odour Reduction Program



Detailed investigation (voluntary)

OGI (Optical Gas Imaging) technology was employed to detect the presence of methane in biogas: an IR EyeCgas model was used with a cooled optical sensor and with a differential thermal sensitivity <12mK at 25C°.

Preliminary <u>LDAR screening</u> (August)



High spatial resolution LDAR campaign (September) In "<u>Odour Reduction Program</u>" Section



ODOUR MANAGEMENT PLAN 2/2

Fenceline and Complaints Monitoring

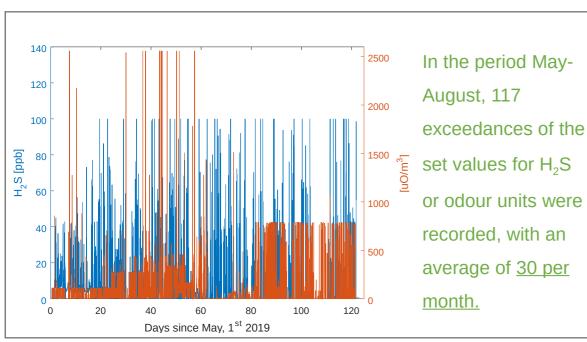
Fenceline monitoring (prescription)

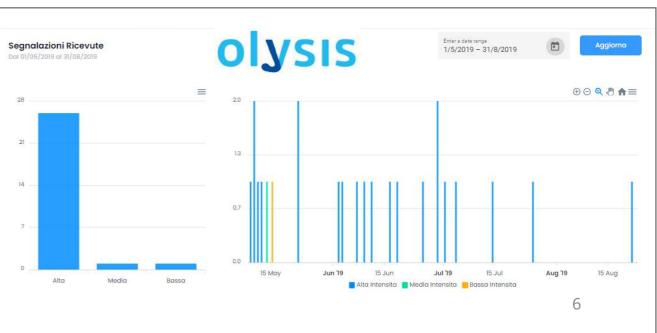
- N. 2 IOMS: MSEM 3200 (Sensigent)
- N. 2 H₂S Analyser: Jerome® J605 (Arizona Instr)
- N. 2 OdorPrep® V3, on-demand air sampling system

Complaints monitoring (voluntary)

- App Nosy (WPS) provided by the plant management to the citizens for <u>odour complaints registration</u> (geolocalization + odour Intensity)
- Olysis (T&A) data acquisition, processing and management system

Before Odour Reduction Program







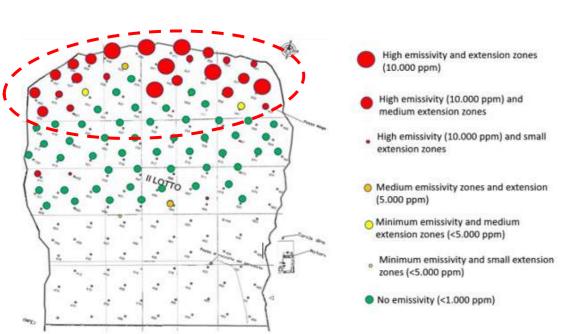
ODOUR REDUCTION PROGRAM 1/3

Characterizing the sources

Two hypothesis:

- a) Fugitive emissions (Leaks from single wells)
- b) Poor biogas capture in specific zones

Specific campaign (September): 85 wells were characterized for pressure, composition, leaks (OGI)



| CH | H ₄ | CO2 | 02 | Temperatura | Pressione relativa | СО | H ₂ S | IR OGI |
|----|----------------|------|-----|-------------|--------------------|-------|------------------|--------|
| [% | 6] | [%] | [%] | [°C] | [mb] | [ppm] | [ppm] | |
| 58 | 3,4 | 39,8 | 0,0 | 42,2 | 1,22 | 468 | 152 | |
| 58 | 3,3 | 39,5 | 0,0 | 33,7 | 1,58 | 246 | 126 | |
| 58 | 3,9 | 39,6 | 0,0 | 37,8 | -0,27 | >>>> | 178 | |
| 57 | ,9 | 39,6 | 0,0 | 36 | 1,49 | >>>> | 215 | |
| 57 | ,7 | 39,6 | 0,0 | 33,1 | 1,37 | >>>> | 262 | |
| 57 | ,7 | 40,0 | 0,0 | 39,1 | 1,75 | >>>> | 113 | |
| 58 | 3,6 | 39,2 | 0,0 | 39,1 | 1,58 | 467 | 175 | |
| 59 |),1 | 38,9 | 0,0 | 36,6 | 1,44 | 231 | 139 | |
| 57 | ,9 | 39,9 | 0,0 | 39,7 | 0,35 | >>>> | 123 | |
| 58 | 3,4 | 39,4 | 0,0 | 43,2 | 1,2 | 296 | 118 | |
| 58 | 3,5 | 39,3 | 0,0 | 35,1 | 1,52 | 270 | 202 | |
| 57 | ,4 | 40,3 | 0,0 | 38,2 | 1,53 | >>>> | 66 | |
| 58 | 3,9 | 39,1 | 0,0 | 33,7 | 3,32 | 287 | 116 | |
| 58 | 3,4 | 39,2 | 0,0 | 28,9 | 0,61 | 144 | 71 | |
| 56 | ,7 | 38,9 | 3,9 | 37,5 | 0,56 | >>>> | 80 | |
| 58 | 3,4 | 39,7 | 0,0 | 29,3 | 0,51 | 69 | 46 | |
| 57 | ,6 | 39,3 | 0,0 | 36,2 | -0,12 | 332 | 59 | |
| | | | | | | | | |
| | | | | | | | | |
| 57 | ,7 | 39,6 | 0,2 | 36,8 | -0,03 | 121 | 63 | |

Optimal relative pressure for biogas capture is around -0.1 mbar:
Positive values are related to pressure unbalance in the suction network in specific zones



ODOUR REDUCTION PROGRAM 2/3

Implementing reduction measures

Actions undertaken in order to improve the LFG pipe network and balance the suction pressures from the critical zones of the landfill:

- 1) Drilling new uptake wells: form 301 wells to 364 wells
- **2)** Modifying the position of LFG blower-flares in order to optimize the distances between low-efficiency capture zones and blowers: *trial-and-error procedure* in order to achieve negative pressure in each well
- 3) Checking and repairing the valves and connections of wellfield system, particularly in the northern landfill sector: OGI was employed for quality control after repairing

Reduction measures were carried out in 15 days (September/October) after the problem was identified



ODOUR REDUCTION PROGRAM 3/3

Results of ORP

Quarter-over-Quarter comparison (Sept-Dec to May-Aug)

Source: 75th percentiles of methane Flux

Fenceline: exceedances of the set values for H2S or uoE/m3:

August: 0.12 - December: 0.04

30/month May-August – 5/month Sept-Dec

Receptors: complaints:

#28 complaints May-August – #1 complaint Sept-Dec

Year-over-Year comparison (May-Aug 2019 to May-Aug 2020)

Comparison between *homogeneous periods*:

The 98th percentile of **odor concentration** measured by IOMS in May-Aug 2019 was **100 uoE/m3** against **440 uoE/m3** (May-Aug 2020), with a reduction effectiveness of over 75%.

The 98th percentile of **H**₂**S** in May-Aug 2019 was **9 ppb** against **34 ppb** (May-Aug 2020), with a reduction effectiveness of over 70%.

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Conclusions

Example of a complex integrated <u>Odour Management Plan</u> (Source, Fenceline, Receptors) and <u>Odour Reduction Program</u>

Different technologies for different purposes:

- Flux emissions and LDAR at the source
- IOMS + specific sensors at the <u>fenceline</u>
- Citizens complaints registration (by App) for the <u>receptors</u>

Complemantary technologies identified the specific problem (poor biogas suctions in specific zones vs. fugitive emissions from single wellhead)

<u>Measurable performances (biogas flux, #wells with low suction, odour units, H2S concentrations, #complaints): quantifying the effectivness of an Odour Reduction Program</u>

- QoQ comparison: significative reduction, even though it may be related to seasonal effects
- YoY comparison: 75% reduction of 98° pecentile of odour concentrations at the fenceline monitored by IOMS; over 90% reduction for citizens complaints (2 complaints vs 28)



Thank you for your attention!

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